



**AkzoNobel**

**UNDERCOAT  
AM206**

Issued October 2014

## PRODUCT DESCRIPTION & USE

**Armstead Trade UNDERCOAT** is a professional quality, solvent-based undercoat, suitable for use on all types of interior and exterior wood, metal and suitably primed masonry surfaces. Recommended for use with **Armstead Trade High Gloss** where durable high gloss system is required.

## KEY BENEFITS

- **Good opacity**
- **Low sheen**
- **For interior & exterior use.**

*Film thickness will be dependent on the coverage achieved.*

**Wet:** 45 microns.

**Dry:** 25 microns.

## PRODUCT INFORMATION

### Typical Use

Suitable for interior and exterior use on wood & metal.

### Pack Size

1L, 2.5L, 5L.

### Colour Range

White, Dark grey & 18 tintable colours,

### Film Properties

**Chemical Resistance:** Resistant to mild chemical fume attack but where there is heavy attack .e.g actual contact with chemicals specialist paint systems may be required.

**Heat Resistance:** Generally resistant to heat up 90°C, but some discolouration of light colours may occur at elevated temperatures.

**Water Resistance:** Resistant to the levels of atmospheric humidity present in normal interior & exterior environments and will withstand repeated washing. Not suitable for immersed surfaces.

### Film Thickness

### Composition (nominal)

**Pigment:** Lightfast Pigments.

**Binder:** Alkyd

**Solvent:** White Spirit.

### Volume Solids

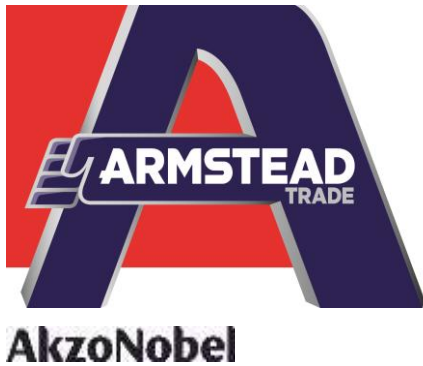
63% (nominal), other colours will vary.

## SURFACE PREPARATION

Surfaces to be painted are sound, clean, dry (new surfaces particularly must be fully dry) and free from all defective or poorly adhering material such as dirt, grease and wax etc. New or bare surfaces should be primed with an appropriate **Armstead** primer.

Thoroughly rub down previously painted surfaces using 'wet flattening' methods where possible, then wipe off with a damp, lint free cloth. Special precautions should be taken during surface preparation of pre-1960s paint surfaces over wood and metal as they may contain harmful lead.

Any surface defects should be filled with the appropriate **Polycell Trade Polyfilla**.



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### SYSTEMS INFORMATION

STIR THOROUGHLY BEFORE USE. Seal new or bare surfaces with a first coat of **Armstead Trade Undercoat**) followed by 1 or 2 coats of **Armstead High Gloss**.

For best colour consistency, purchase sufficient tinted paint for each job including touch-in at one time from the same source.

### APPLICATION METHOD

Brush or roller.

Do not apply in temperatures below 8 Deg C

#### Practical Coverage

A guide to the practical coverage which can be achieved under normal conditions is up to 16m<sup>2</sup> per litre.

#### Thinning

*Do not thin*

#### Drying Times

Single coat at standard thickness:

**Touch Dry: 2 - 6 hours\***

**Recoat: 6 - 16 hours\***

\*Dependant upon temperature and humidity

#### Cleaning Up

After use, remove as much product as possible from equipment before cleaning with white spirit.

#### Transportation & Storage

Do not use or store in extremes of temperature and protect from frost. To prevent spillage, please store and transport upright.

#### VOC

EU limit value for this product (cat.: A/d): 400g/l (2007) / 300g/l (2010). This product contains max. 300g/l VOC. VOC content: Low (0.30-7.99%).

VOC Content High 25% - 50%. VOCs (Volatile Organic Compounds) contribute to atmospheric pollution.



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## **FURTHER SUPPORT**

If you need further support, please contact the **Dulux** Technical Advice Centre on **+353-21-422-0222**

***Always read full Health, Safety & Environmental Information on can before use.***

Safety datasheet (SDS 411) is available free on request by telephoning the **Dulux** Technical Advice Centre or by visiting ***dulux.ie***

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