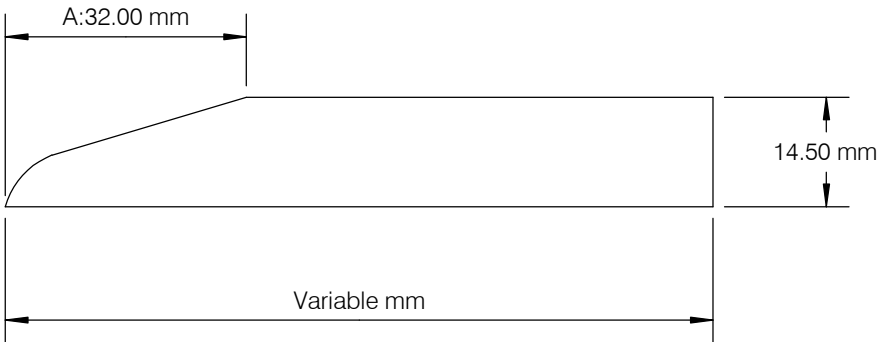
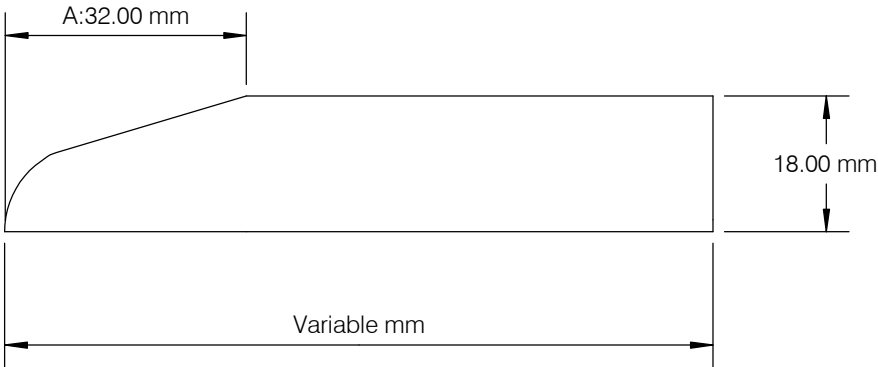


Place SAM 01 profile block on side spindle 2.
 Place SAM 01 profile block on side spindle 3.
 Place SAM 22 profile block on the first top spindle.



Please ensure that this profile is manufactured
 on a moulder that has a wooden bed.

AREA MACHINED AWAY: 165.67 SQMM

SAM[®] Newpark Industrial Estate Greystone Road, Antrim BT41 2RU T: +44 (0)28 9442 8288 F: +44 (0)28 9442 8244 E: team@samonline.co.uk W: www.samonline.co.uk	PROFILE	DRAWN BY	S McMaster	REV: 1
	SAM 22	DATE	18/06/2019	AUTH:
		SCALE	1:1	TOLERANCE +/- 0.5MM

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